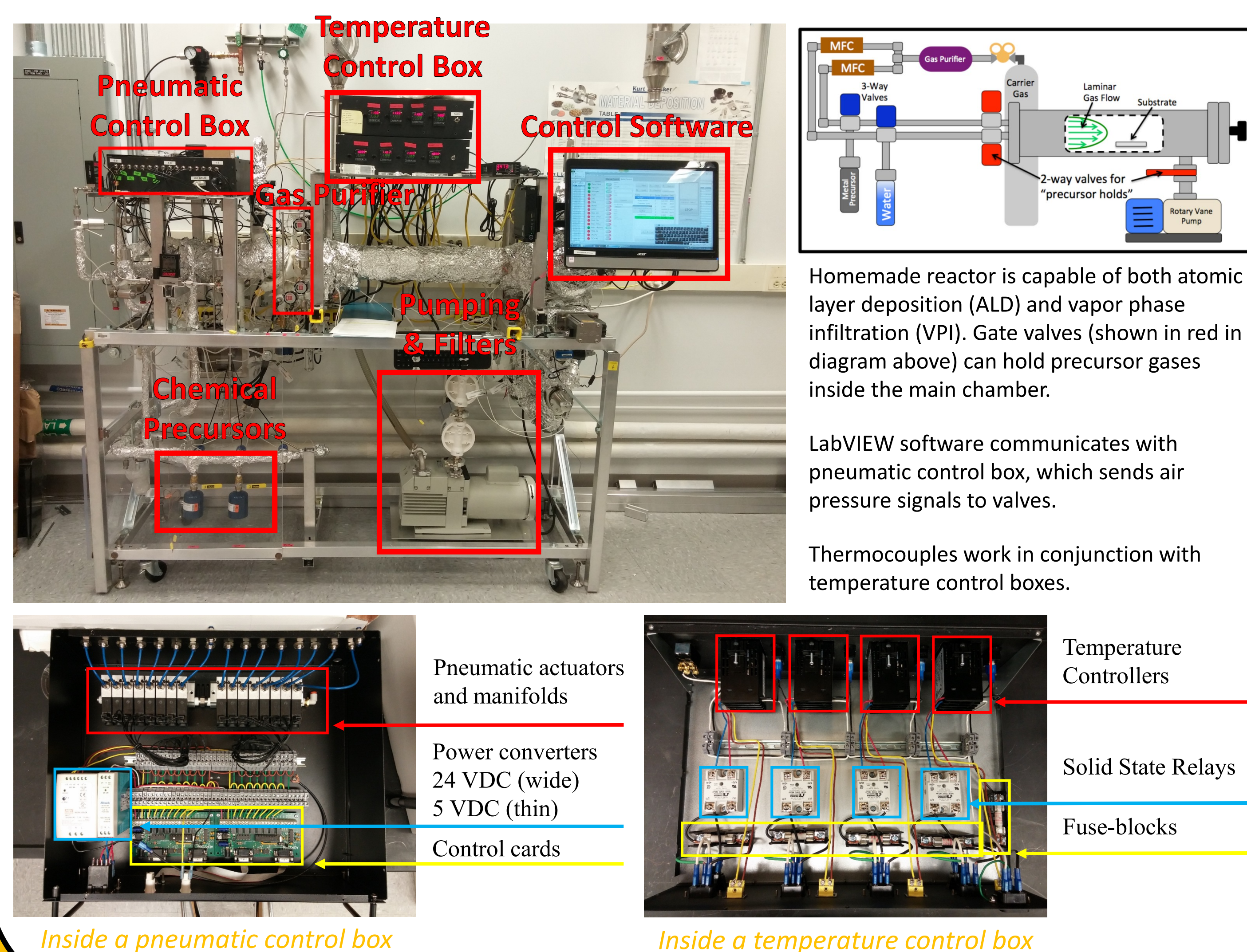


The Losego PUMP Lab

Phenomenological Understanding of Material Processes



Reactor Design & Construction



Temperature Control Box
Pneumatic Control Box
Control Software
Gas Purifier
Pumping & Filters
Chemical Precursors

Homemade reactor is capable of both atomic layer deposition (ALD) and vapor phase infiltration (VPI). Gate valves (shown in red in diagram above) can hold precursor gases inside the main chamber.

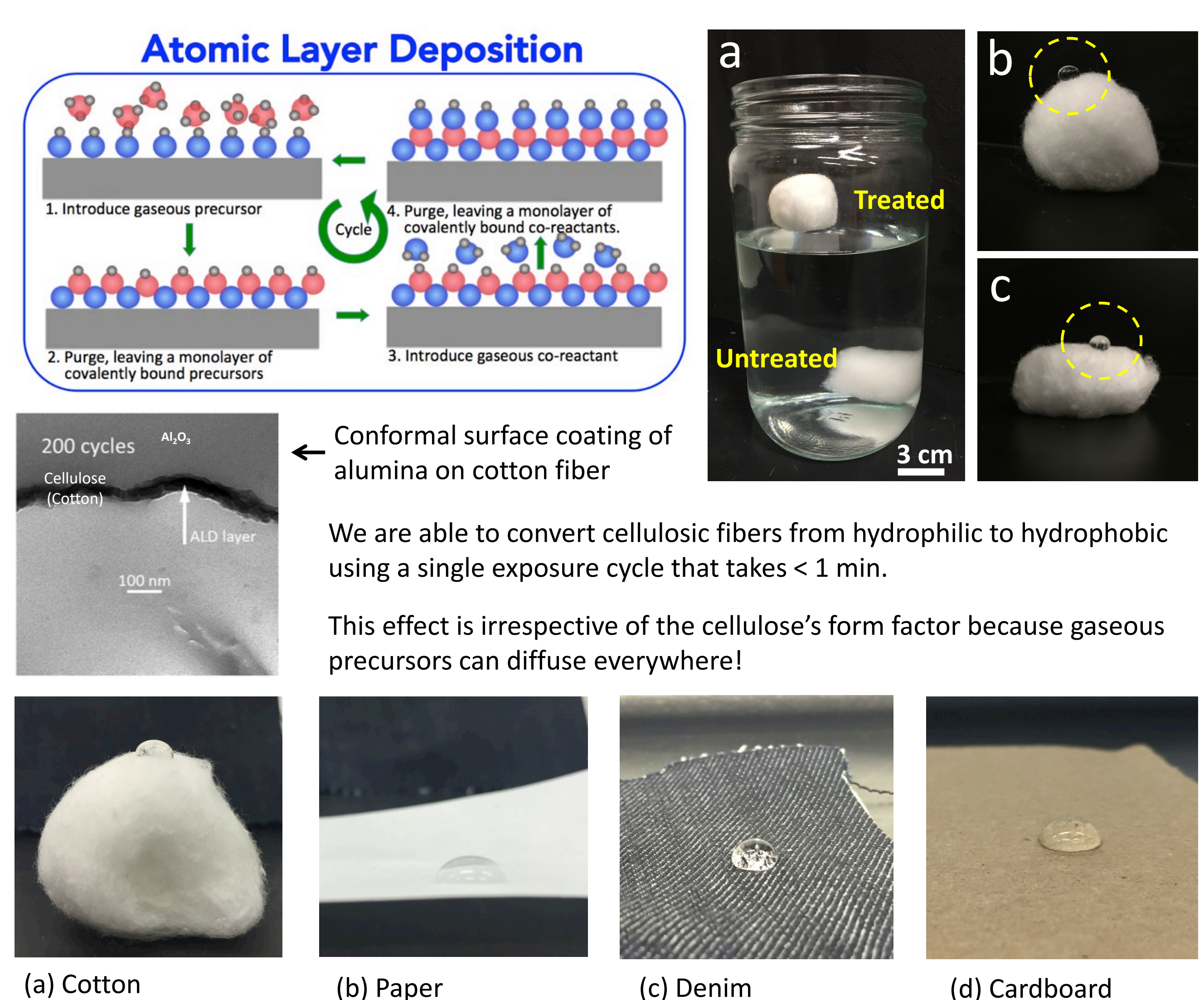
LabVIEW software communicates with pneumatic control box, which sends air pressure signals to valves.

Thermocouples work in conjunction with temperature control boxes.

Inside a pneumatic control box: Pneumatic actuators and manifolds, Power converters 24 VDC (wide) 5 VDC (thin), Control cards.

Inside a temperature control box: Temperature Controllers, Solid State Relays, Fuse-blocks.

Atomic Layer Deposition (ALD)



Atomic Layer Deposition

1. Introduce gaseous precursor
2. Purge, leaving a monolayer of covalently bound precursors
3. Introduce gaseous co-reactant
4. Purge, leaving a monolayer of covalently bound co-reactants.

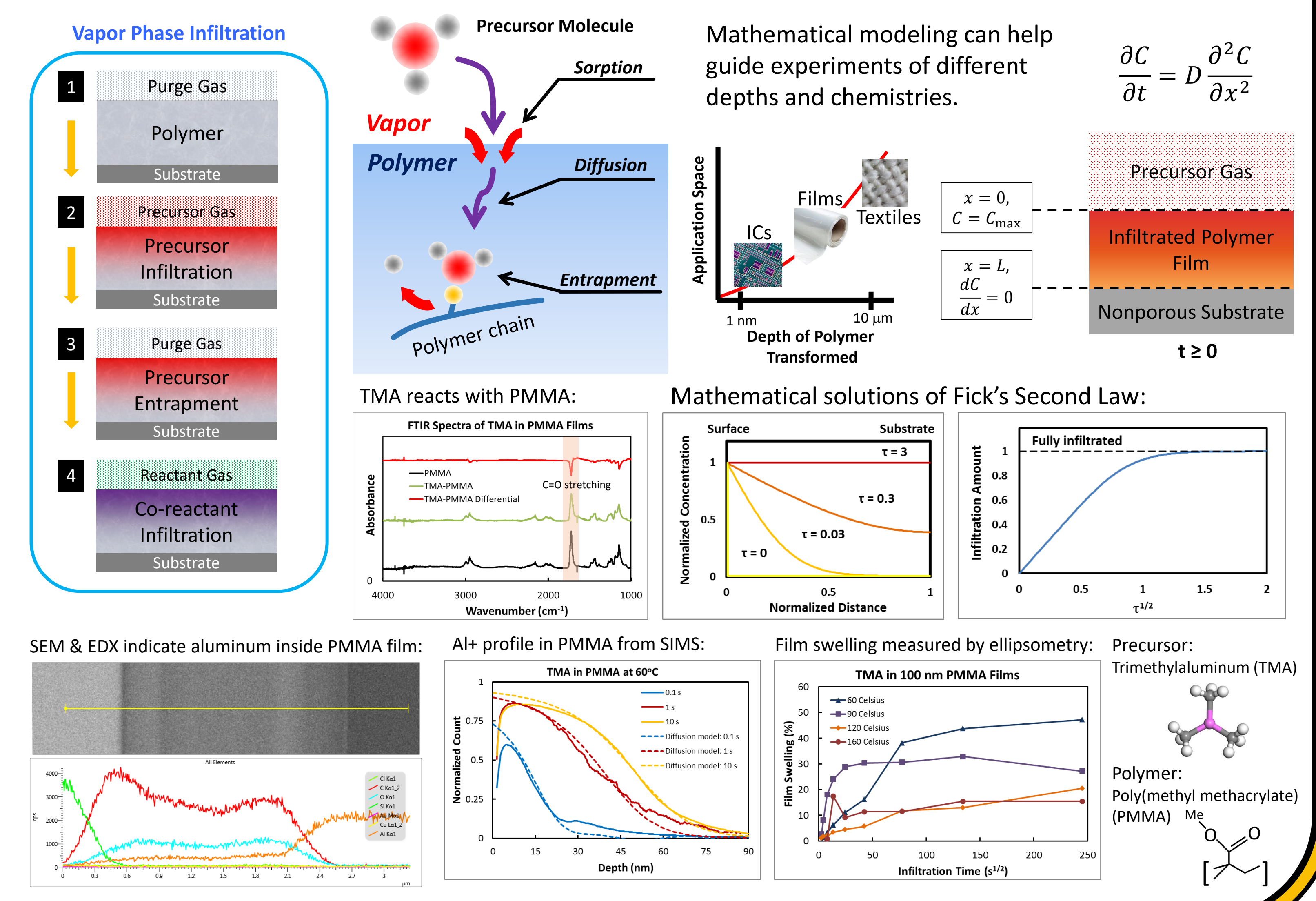
Conformal surface coating of alumina on cotton fiber

We are able to convert cellulosic fibers from hydrophilic to hydrophobic using a single exposure cycle that takes < 1 min.

This effect is irrespective of the cellulose's form factor because gaseous precursors can diffuse everywhere!

(a) Cotton (b) Paper (c) Denim (d) Cardboard

Vapor Phase Infiltration (VPI)



Vapor Phase Infiltration

1. Purge Gas
2. Precursor Gas
3. Purge Gas
4. Reactant Gas

Mathematical modeling can help guide experiments of different depths and chemistries.

$$\frac{\partial C}{\partial t} = D \frac{\partial^2 C}{\partial x^2}$$

Application Space: ICs, Films, Textiles

Depth of Polymer Transformed: 1 nm to 10 μm

Mathematical solutions of Fick's Second Law:

Surface: $\tau = 0.03$, $\tau = 0.3$, $\tau = 3$

Fully infiltrated: Infiltration Amount vs. $\tau^{1/2}$

SEM & EDX indicate aluminum inside PMMA film.

AL⁺ profile in PMMA from SIMS.

Film swelling measured by ellipsometry.

Precursor: Trimethylaluminum (TMA)

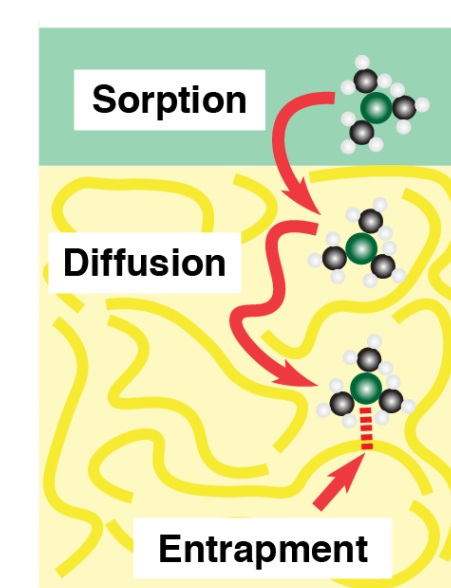
Polymer: Poly(methyl methacrylate) (PMMA)

Applications of Organic-Inorganic Hybrid Materials

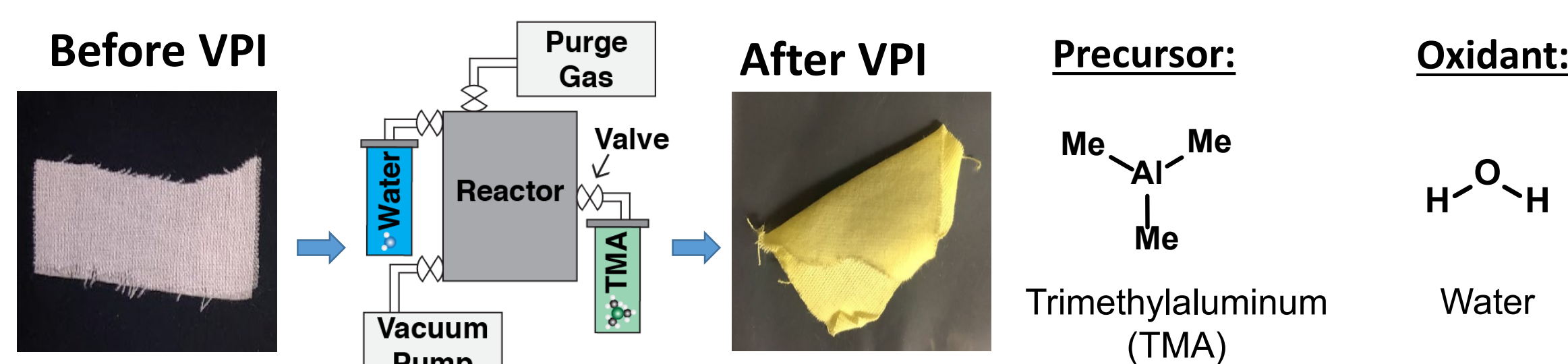
Vapor phase infiltration is a process that can alter the mechanical, chemical, and optical properties of a polymer. The created organic-inorganic hybrid material can be used in fields including:

- Microelectronics
- Energy Storage
- Smart Fabrics

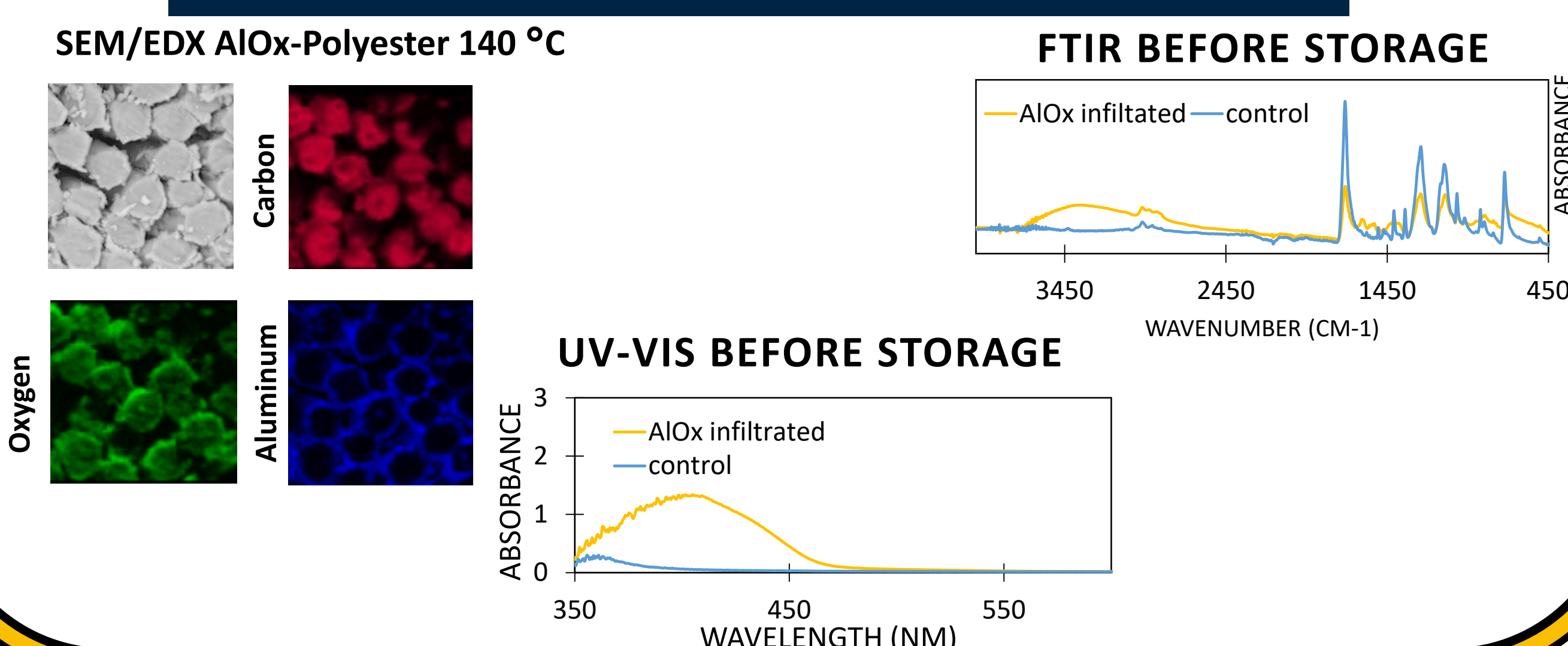
This research was inspired by observing color changes over time of VPI treated polyethylene terephthalate.



Vapor Phase Infiltration (VPI)

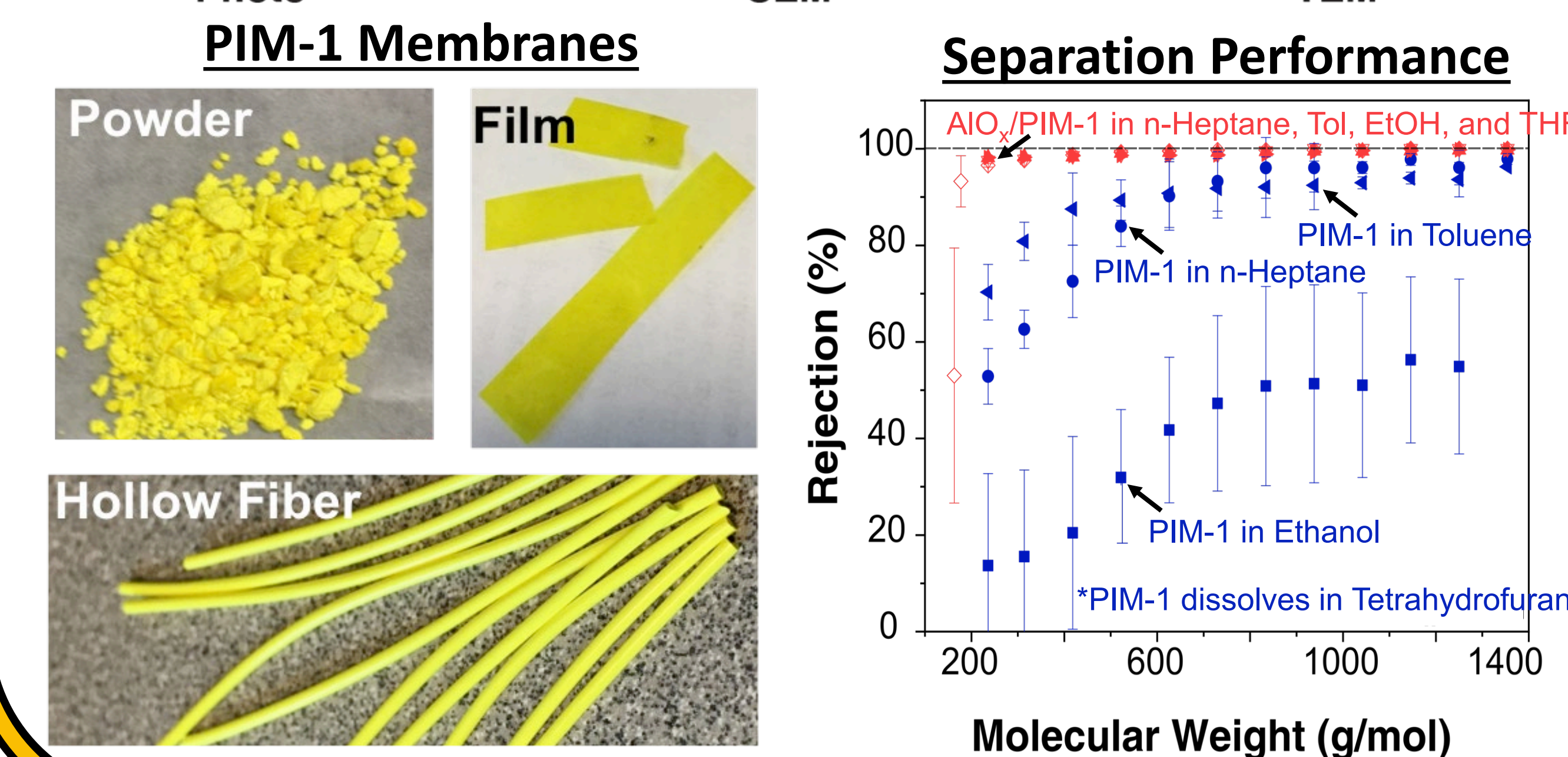
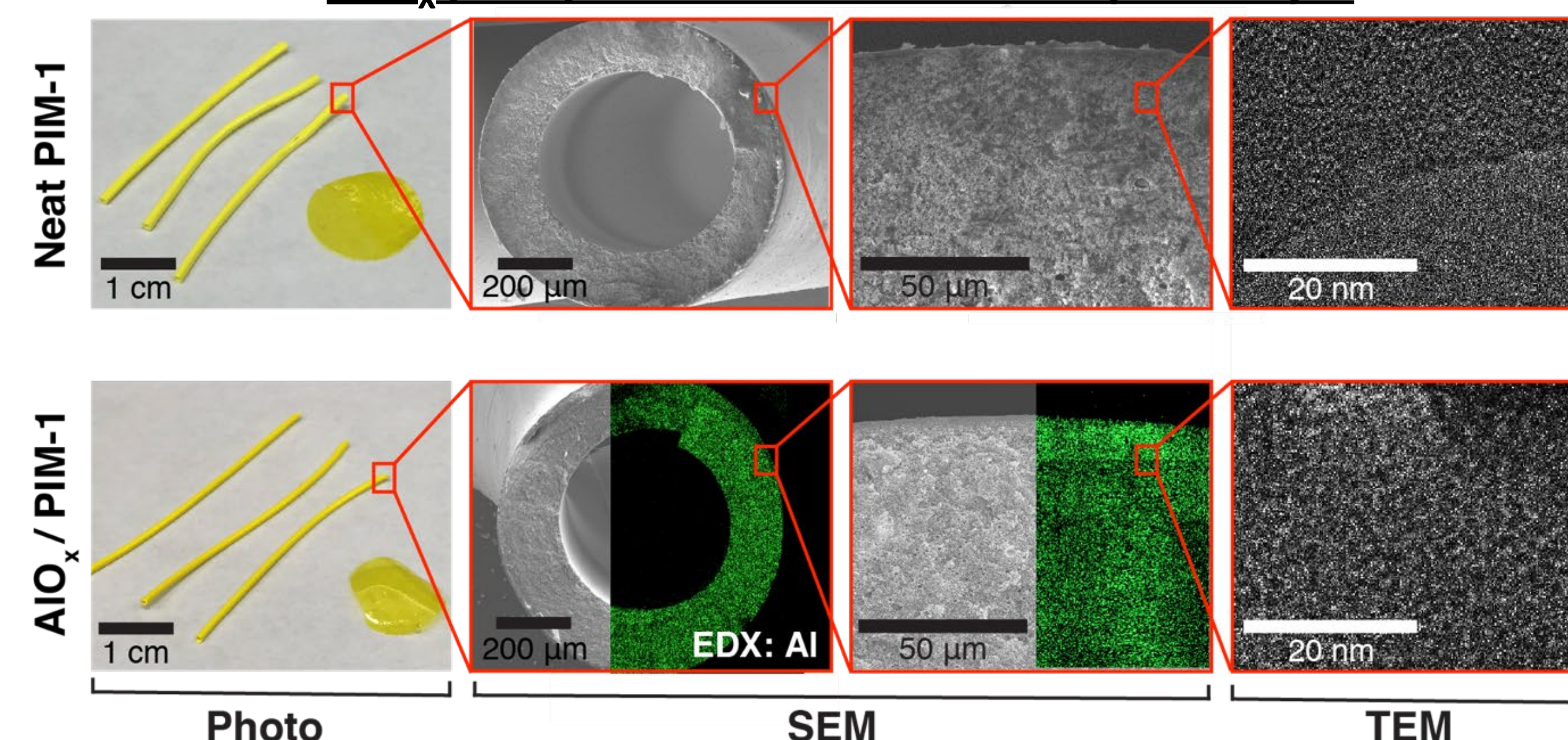


Characterization of AlO_x-Polyester Hybrid Fabrics



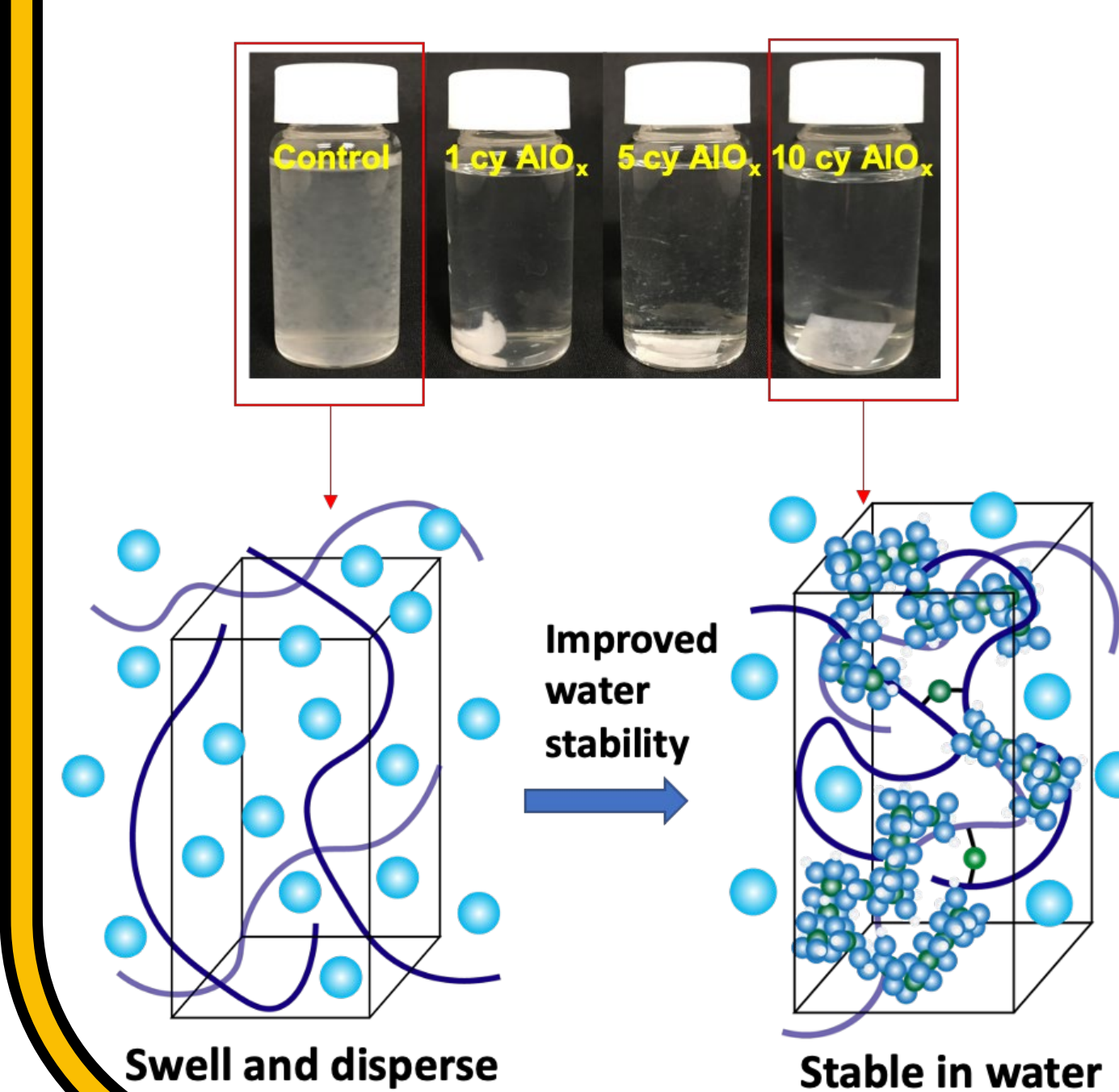
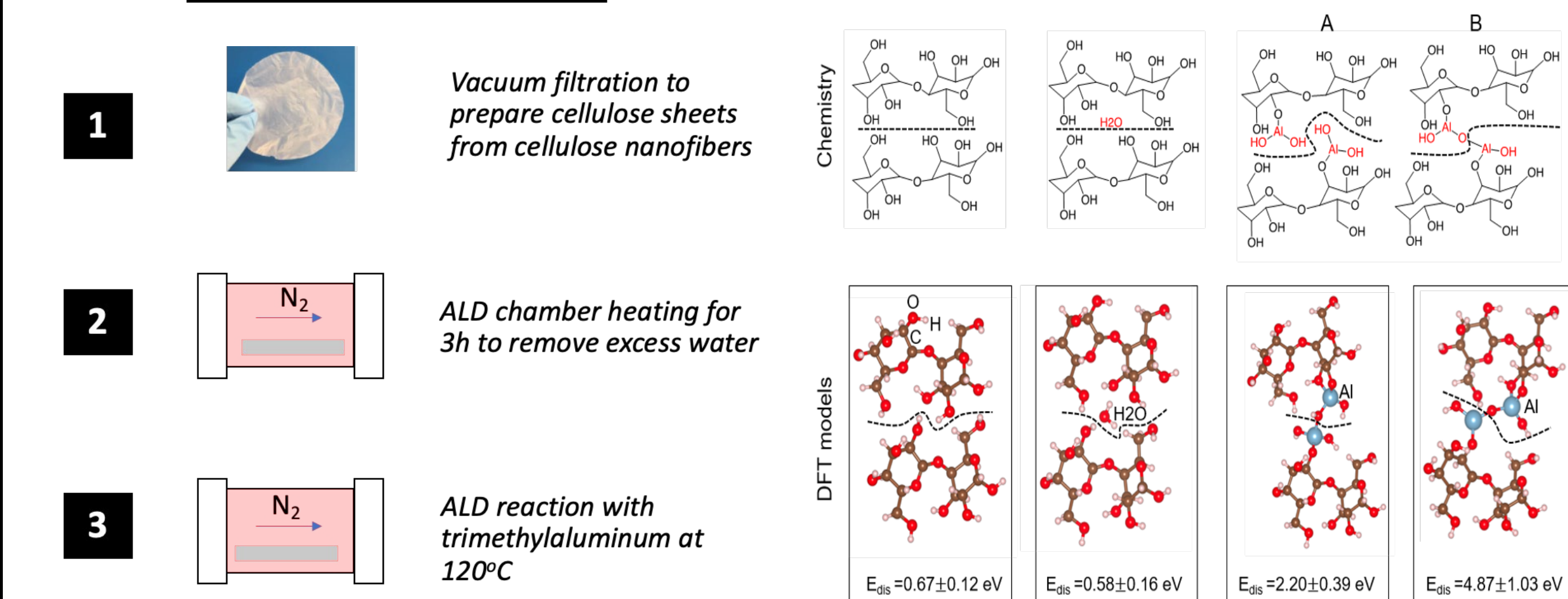
Hybrid Membranes for Chemical Separations

AlO_x / Polymer of Intrinsic Microporosity 1



Functionalized Cellulose

Cellulose Nanofibers



- 1) In an aqueous environment, water molecules bind to the CNFs, forming water "cages" around the cellulosic chains, disrupting the cellulose-cellulose hydrogen bonds and replacing them with water-cellulose hydrogen bonds.
- 2) We find that the M-OH terminations lead to stronger ion-induced dipole interactions between Al and OH groups compared to the interactions between two hydroxyls on pure cellulose.